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U S DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE

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FILED: December 12, 2000
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U S APPLICATION NO (If known, see 37 CFR 1.5)

09/719352

INTERNATIONAL APPLICATION NO.
PCT/FR99/01367INTERNATIONAL FILING DATE
09 June 1999 (9.06.99)PRIORITY DATE CLAIMED
12 June 1998 (12.06.98)

TITLE OF INVENTION WELL FLUID COMPRISING A LUBRICATION COMPOSITION-PROCESS FOR CONTROLLING THE LUBRICATION OF A WELL FLUID-APPLICATION TO HIGH-PH FLUIDS

APPLICANT(S) FOR DO/EO/US ARGILLIER, Jean-Francois; DEMOULIN, Andre; AUDIBERT-HAYET, Annie; JANSSEN, Michel.

Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:

1. ☒ This is a **FIRST** submission of items concerning a filing under 35 U.S.C. 371.
2. ☐ This is a **SECOND** or **SUBSEQUENT** submission of items concerning a filing under 35 U.S.C. 371.
3. ☐ This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1).
4. ☒ A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date.
5. ☒ A copy of the International Application as filed (35 U.S.C. 371(c)(2))
 - a. ☐ is transmitted herewith (required only if not transmitted by the International Bureau).
 - b. ☒ has been transmitted by the International Bureau.
 - c. ☐ is not required, as the application was filed in the United States Receiving Office (RO/US).
6. ☒ A translation of the International Application into English (35 U.S.C. 371(c)(2)).
7. ☐ Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3))
 - a. ☐ are transmitted herewith (required only if not transmitted by the International Bureau).
 - b. ☐ have been transmitted by the International Bureau.
 - c. ☐ have not been made; however, the time limit for making such amendments has NOT expired.
 - d. ☐ have not been made and will not be made.
8. ☐ A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).
9. ☒ An oath or declaration of the inventor(s) (35 U.S.C. 371(c)(4)).
10. ☐ A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5)).

Items 11. to 16. below concern document(s) or information included:

11. ☐ An Information Disclosure Statement under 37 CFR 1.97 and 1.98.
12. ☒ An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.
13. ☒ A FIRST preliminary amendment.
☐ A SECOND or SUBSEQUENT preliminary amendment.
14. ☐ A substitute specification.
15. ☒ A change of power of attorney and/or address letter.
16. ☒ Other items or information:

International Preliminary Examination Report w/amended sheets
 PCT Request Form
 International Publication No. W099/66006 (Cover Letter)
 International Search Report w/refs.
 Credit Card Payment Form

U.S. APPLICATION NO (if known, see 37 CFR 1.5) 09/714552		INTERNATIONAL APPLICATION NO PCT/FR99/01367		ATTORNEY'S DOCKET NUMBER 612.39321X00	
17. <input checked="" type="checkbox"/> The following fees are submitted: BASIC NATIONAL FEE (37 CFR 1.492 (a) (1) - (5)) : Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO and International Search Report not prepared by the EPO or JPO \$970.00 International preliminary examination fee (37 CFR 1.482) not paid to USPTO but International Search Report prepared by the EPO or JPO \$840.00 International preliminary examination fee (37 CFR 1.482) not paid to USPTO but international search fee (37 CFR 1.445(a)(2)) paid to USPTO \$690.00 International preliminary examination fee paid to USPTO (37 CFR 1.482) but all claims did not satisfy provisions of PCT Article 33(1)-(4) \$670.00 International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(1)-(4) \$96.00 ENTER APPROPRIATE BASIC FEE AMOUNT =				CALCULATIONS PTO USE ONLY	
Surcharge of \$130.00 for furnishing the oath or declaration later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(e)).				\$	860.00
				\$	0.00
CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE		
Total claims	12 - 20 =	0	X \$18.00	\$	0.00
Independent claims	1 - 3 =	0	X \$78.00	\$	0.00
MULTIPLE DEPENDENT CLAIM(S) (if applicable)			+ \$260.00	\$	0.00
TOTAL OF ABOVE CALCULATIONS =				\$	860.00
Reduction of 1/2 for filing by small entity, if applicable. A Small Entity Statement must also be filed (Note 37 CFR 1.9, 1.27, 1.28).				\$	0.00
SUBTOTAL =				\$	860.00
Processing fee of \$130.00 for furnishing the English translation later than <input type="checkbox"/> 20 <input type="checkbox"/> 30 months from the earliest claimed priority date (37 CFR 1.492(f)).				\$	0.00
TOTAL NATIONAL FEE =				\$	860.00
Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31). \$40.00 per property				\$	40.00
TOTAL FEES ENCLOSED =				\$	900.00
				Amount to be refunded:	\$
				charged:	\$

- a. ☒ A check in the amount of \$ 900.00 to cover the above fees is enclosed.
- b. ☐ Please charge my Deposit Account No. _____ in the amount of \$ _____ to cover the above fees.
A duplicate copy of this sheet is enclosed.
- c. ☒ The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any
overpayment to Deposit Account No. 01-2135. A duplicate copy of this sheet is enclosed.

NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.

SEND ALL CORRESPONDENCE TO.

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 Suite 1800
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SIGNATURE:

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NAME

32,087

REGISTRATION NUMBER

09/719352

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicants: ARGILLIER et al

Serial No.:

Filed: December 12, 2000

For: Well Fluid Comprising A Lubricating Composition, Process
For Controlling The Lubrication Of A Well Fluid-Application
To High-PH Fluids

Group:

Examiner:

PRELIMINARY AMENDMENT

Assistant Commissioner
for Patents
Washington, D.C. 20231

December 12, 2000

Sir:

Prior to examination on the merits of this application and prior to calculation
of the filing fee, please amend the above-identified application as follows:

IN THE CLAIMS:

Claim 3, line 1, delete "any one of claims 1 and 2" and insert --claim 1--.

Claim 4, line 1, delete "any one of claims 1 to 3" and insert --claim 1--.

Claim 5, line 1, delete "any one of claims 1 to 4" and insert --claim 1--.

Claim 7, line 1, delete "any one of claims 5 and 6" and insert --claim 5--.

Claim 8, line 1, delete "any one of the previous claims" and insert --claim 1--.

Claim 10, line 1, delete "any one of the previous claims" and insert --claim
1--.

Claim 11, line 2, delete "any one of claims 1 to 9" and insert --claim 1--.

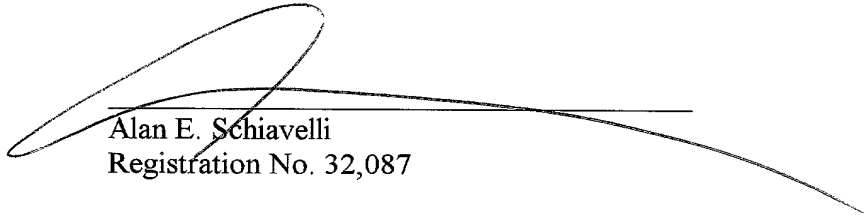
REMARKS

The foregoing amendments are respectfully requested prior to examination on the merits of this application.

To the extent necessary, applicants petition for an extension of time under 37 CFR 1.136. Please charge any shortage in the fees due in connection with the filing of this paper, including extension of time fees, to the deposit account of Antonelli, Terry, Stout & Kraus, LLP, Deposit Account No. 01-2135 (Case: 612.39321X00), and please credit any excess fees to such deposit account.

Respectfully submitted,

ANTONELLI, TERRY, STOUT & KRAUS, LLP



Alan E. Schiavelli
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**WELL FLUID COMPRISING A LUBRICATING COMPOSITION - PROCESS
FOR CONTROLLING THE LUBRICATION OF A WELL FLUID -
APPLICATION TO HIGH-PH FLUIDS**

FIELD OF THE INVENTION

5 The present invention relates to fluids used for drilling, well completion or workover in wells. More particularly, the invention describes a water-base fluid comprising a lubricating compound, and a process for controlling the lubricating power of water-base fluids placed in boreholes. In an application, the water-base well fluids have a pH value above 9.

BACKGROUND OF THE INVENTION

10 The conventional method for drilling wells, petroleum wells or not, consists in driving in rotation a toothed bit fastened to the end of a drillpipe string, the string being generally driven in rotation by a surface installation. A fluid, referred to as drilling fluid or mud, is injected in the vicinity of the bit through the inner space of the drillpipes. The main functions of this fluid are to clean the bit and the well by driving the debris
15 towards the surface, to stabilize the walls of the well, to inhibit reactions of geologic formations in contact with the fluid, etc.

The present invention does not only relate to fluids referred to as drilling fluids, but also to fluids referred to as completion fluids and to fluids referred to as workover
20 fluids. Completion is an operation which continues the drilling operation when the well reaches the producing formation. Completion notably consists in drilling into the reservoir rock, testing the formation, equipping the well for production, bringing in the

well. For these operations, the completion fluid can be specific notably to the reservoir rock and to the effluents produced. Workover operations consist in working in a producing well in order to drill, redrill, clean the well, or change well equipments.

Well fluids must have adjusted characteristics according to various uses, notably
5 their viscosity, their density or their filtrate control capacity. In the case of greatly deflected wells, horizontal wellbores for example, or more generally wells leading to extensive friction on the tubulars lowered in the well, the lubricating capacity of the fluid becomes an important characteristic.

High-pH fluids are sometimes used, i.e. above 9 and generally above about 10, for
10 example silicate-base drilling muds such as those described in the SPE 37,266 publication presented at the « International Symposium on Oilfield Chemistry, 18-21 February 1997, Houston TX ». These muds are recently used notably for their qualities as regards swelling inhibition of the clays drilled.

SUMMARY OF THE INVENTION

15 The present invention thus relates to a water-base well fluid comprising a lubricating compound containing at least one non-ionic amphiphilic compound obtained by reaction of at least one vegetable oil on at least one aminoalcohol.

All the vegetable oils are suitable. The vegetable oil can be selected from the group consisting of linseed, safflower, grapeseed, wood, sunflower oil, or mixtures thereof.

20 In a variant, the vegetable oil can be polymerized and have a viscosity ranging between 5 and 60 Pa.s at 20°C after polymerization.

The aminoalcohol used can be diethanolamine.

The lubricating compound can be conditioned in form of a mixture comprising one or more solvents and possibly other compounds.

The solvent of the mixture can be a vegetable oil derivative.

The mixture (lubricating compound and solvents) can contain between 0 and 80 %
5 by mass of solvent and preferably between 20 and 40 %.

The well fluid can comprise a concentration of 0.1 to 5 % by weight of the lubricating compound, preferably ranging between 0.5 and 2 % by weight.

The fluid according to the invention can have a pH value above 9, preferably above
10.

10 The invention also relates to a process for controlling the lubricating power of a water-base well fluid which consists in incorporating to the fluid a lubricating compound as defined above.

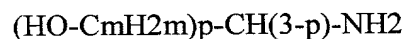
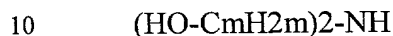
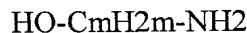
The invention comprises an application of the process above to well fluids having a pH value above 9 and preferably above 10.

15 Although all the vegetable oils can be suitable, greatly unsaturated oils are preferably used, such as linseed, safflower, grapeseed, wood, sunflower oil, or mixtures thereof. These vegetable oils are used as they are or polymerized. Polymerized vegetable oils (stand oils) are obtained by thermal treatment of the aforementioned greatly unsaturated vegetable oils, under such conditions that there is no oxidation.
20 Linseed oil (preferably refined) is generally used, but it is also possible to use safflower, grapeseed, wood, sunflower oil, or mixtures thereof. In order to prepare the lubricating compound according to a variant of the invention, a polymerized vegetable oil having a

viscosity ranging between 5 and 60 Pa.s at 20°C can be used. By way of example, the thermal treatment of a refined linseed oil at a temperature of 290-300°C yields, after 6 to 12 hours, a product having a viscosity of 10 Pa.s at 25°C.

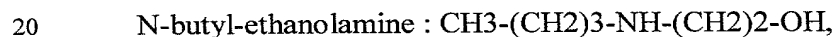
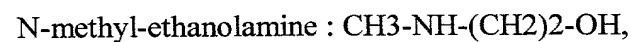
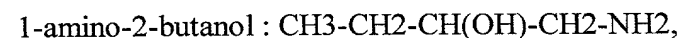
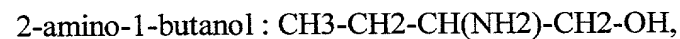
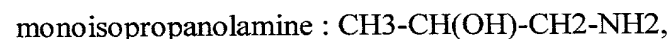
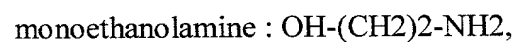
The aminoalcohols used to prepare the compounds of the invention are amines or
 5 polyamines comprising one or more alcohol groups and possibly one or more ether groups.

For example, the aminoalcohols can correspond to the following formulas :

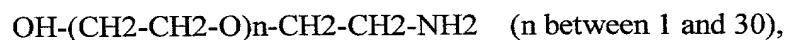


with $m=2$ to 6 ; $k=1$ to 6 ; $p=2$ or 3 ;

One can mention in particular :



pentanolamine, hexanolamine, cyclohexanolamine, polyalkanolamines or
 polyalkoxyglycolamines, with the following formula :



and aminopolyols such as :

diethalonamine : $(\text{OH}-\text{CH}_2-\text{CH}_2)_2-\text{NH}$,

diisopropanolamine : $(\text{CH}_3-\text{CH}(\text{OH})-\text{CH}_2)_2-\text{NH}$, or

trihydroxymethylaminomethane : $((\text{HO})\text{H}_2\text{C}-)_3\text{C}-\text{NH}_2$.

5 The synthesis of the compounds of the invention can be obtained by reacting excess aminoalcohol, preferably diethanolamine, on a vegetable oil as it is, or polymerized, preferably obtained from linseed oil.

The reaction is preferably carried out in the absence of solvent, generally at a temperature above about 100°C , and preferably ranging between 100 and 200°C .

10 However, if the viscosity of the reaction medium is too high, the reaction can be carried out in the presence of a solvent.

The lubricating compound included in the fluid according to the invention is obtained at the end of the reaction.

This compound can be incorporated to the high-pH aqueous well fluid as it is or not,
15 or in form of a mixture comprising a solvent or several solvents and possibly other compounds.

In order to obtain a mixture having an acceptable viscosity, considering the applications envisaged, a solvent can be added. A certain number of solvents can be used, in particular aromatic cuts ; however, all the solvents derived from natural oils are
20 preferably used, such as C_6 to C_{18} fatty acid esters and C_2 to C_{18} linear or branched alcohol esters, in order to obtain a biodegradable and non-polluting additives solution.

When used as lubricating additives for a well fluid, these compounds are added to the well fluid at concentrations generally ranging from 0.1 to 5 % by mass, preferably from 0.5 to 2 % by mass.

It can be noted that the regulations relative to environmental protection increasingly
5 require the use of non-toxic and non-polluting additives in the formulation of well fluids.

The well fluid according to the present invention comprising the lubricating composition notably has the advantage of meeting the current criteria relative to environmental protection.

10 Furthermore, the present composition can be used with all the high-pH water-base well fluids, for example, silicate-base fluids, weighted or not, certain high-pressure/high temperature (HP/HT) fluids, etc.

High pH values are difficult conditions for the stability of lubricating products, in particular those based on conventional esters which hydrolyze at a high pH value and
15 under the effect of the temperature.

DETAILED DESCRIPTION

Other features and advantages of the invention will be clear from reading the description hereafter of non limitative examples.

The lubricating power of a lubricating composition added to a well fluid according
20 to the invention is tested by means of a « Lubricity tester-Model 212 » manufactured by the NL Baroid Petroleum Services company (Instruction Manual Part No.211210001EA). The tests (« Lubricity-surface to surface ») are carried out

according to the procedures recommended by the RP 13B standard of the American Petroleum Institute (API) (100 psi (689 kPa) at 60 rpm). In order to compare the lubricating capacities of various compositions, the graduations obtained with the testing device described above were read. These readings correspond to relative values of the friction torque. The lower these values, the higher the lubricating power of the composition tested.

The principle of the examples given hereafter is to mix with a base fluid a certain amount of a determined lubricating composition, the mixture being then tested in the device. The tests, unless otherwise indicated, were carried out at ambient temperature (about 25°C).

A first lubricating composition, given by way of example, and added to the base well fluid, is referred to as NTL.

NTL is the result of the reaction of 52 kg polymerized linseed oil having a viscosity of 10 Pa.s with 28 kg diethanolamine, in a 100-litre reactor, heated for one hour at 160°C. Its viscosity is of the order of 2700 mPa.s at 40°C.

A second lubricating composition, referred to as XTL, is the product of the reaction of 52 kg linseed oil with 28 kg diethanolamine in the same reactor as above and under the same conditions.

Example 1 : Silicate mud before aging

Composition of the base fluid :

- fresh water
- viscosifier (xanthan) 5.2 g/l

- filtrate reducer (Aquapac-Regular) 0.14 g/l
- filtrate reducer (Aquapac-LV) 2.51 g/l
- filler clay 20 g/l
- sodium silicate 84.7 g/l
- 5 - sodium chloride 50 g/l
- barite 93 g/l
- NaOH in order to obtain : pH=11.

The xanthan used for all the tests is IDVIS marketed by the Dowell Drilling Fluids company.

- 10 The CMC AQUAPAC Regular and LV type products are marketed by the Aqualon company.

This test shows the lubricating power of the lubricant NTL added to a high-pH base fluid according to the concentration by weight.

Lubricant NTL (%)	Torque reading	
	(lbs.in)	N.m
0	42	4.75
0.5	25	2.8
1	23	2.6
1.5	21	2.4
2	17	1.9
3	17	1.9
4	17	1.9
5	17	1.9

- 15 A decrease in the value of the torque can be observed as the lubricant concentration increases. The results show the good performances of the NTL system with this high-pH formulation. A lubricating additive concentration of the order of 2 % is optimum here.

Example 2 : Silicate mud after aging

The formulation of the previous base fluid is used, mixed with 2 % NTL that has been aged in a « Hot Rolling » test cell at 80°C for 16 hours, then return to ambient temperature. The following results show that temperature aging does not degrade the lubricating properties of the NTL additive in a high-pH mud.

	Torque reading	
	(lbs.in)	(N.m)
Before aging	17	1.9
After aging	18	2.03

Example 3 : Influence of the lubricant on the rheological and filtering properties of the mud

The rheological properties of the mud are expressed hereafter in VA, apparent viscosity, in centipoise (cP), VP, plastic viscosity, in centipoise (cP), YV is the yield value in lb/100 ft² and gel 0 and gel 10 (these measurements are in accordance with the API RP 13B1 standard which gives the correspondences of the SI units in Appendix I), with and without NTL, before (AV) and after (AP) 16-hour aging at 80°C, as well as the filtering properties expressed by the corrected amount of filtrate (in cm³) obtained after 30-minute filtration.

The formulation of the base fluid is the same as that of the silicate mud in example 1.

	without NTL (AV)	with 2 % NTL (AV)	without NTL (AP)	with 2 % NTL (AP)
VA	34	41	32	43
VP	11	20	17	22
YV	46	42	30	42
Gel 0 / Gel 10	11/15	5/8	8/10	8/15
Filtrate (ml)	2.6	2.0	4.6	3.9

These results show that addition of the optimized percentage of NTL does not significantly modify the rheological and filtering properties of the mud, whether before or after aging.

Example 4 : Dilution of NTL by a solvent

- 5 Various lubricating compounds were tested (L1, L2, L3, L4, L5, L6), all representative of the present invention. The percentages are expressed by weight. The viscosities measured at 40°C are given in the table hereunder.

Mixtures	Viscosity (mPa.s)
L1 : NTL-100%	2670
L2 : NTL-80% + Methyl oleate-20%	790
L3 : NTL-70% + Methyl oleate-30%	410
L4 : NTL-80% + 2-butyl C12-C14-20%	710
L5 : NTL-70% + 2-butyl C12-C14-30%	385
L6 : NTL-70% + 2-butyl C12-C14-30% + 2-octanol (5% in relation to the 2-butyl C12-C14)	350

The lubricating performances and the characteristics of the various mixtures are given hereafter. The mixtures were added in a proportion of 1 or 2 % by weight to the

- 10 formulation of silicate mud of example 1.

Before aging

	Concentration	Torque reading		VA	VP	YV
	%	(lbs.in)	(N.m)	mPa.s	mPa.s	lbs/100 ft ²
L1	2	17	1.9	41	20	42
L2	2	18	2.03	42	19	46
L3	1	24	2.7	34	13	42
L4	1	24	2.7	31	14	34
L4	2	18	2.03	33	15	36
L5	2	20	2.3	40	19	42
L6	2	18	2.03	39	18	42

After 16-hour aging at 80°C

	Concentration	Torque reading		VA	VP	YV
	%	(lbs.in)	(N.m)	mPa.s	mPa.s	lbs/100 ft ²
L1	2	18	2.03	43	22	42
L4	2	19	2.15	34	15	38
L6	2	18	-	39	18	42

These results show the very good performances of the systems studied in terms of lubrication. The main interest of using a diluent is to reduce the viscosity of additive NTL, which facilitates its incorporation to the aqueous fluid.

5 Example 5 : Silicate mud and compound XTL

The formulation of silicate mud of example 1 is used, before aging and after aging as described in example 2.

Before aging

Lubricant XTL	Torque reading	
	lbs.in	N.m
%		
0	42	4.75
0.5	26	2.9
1	24	2.7
1.5	22	2.5
2	22	2.5
3	22	2.5

After aging

Lubricant XTL	Torque reading	
	lbs.in	N.m
%		
2	22	2.5

10 These results show that lubricating compound XTL allows to significantly decrease frictions. Its characteristics are not altered after aging.

Example 6 : Seawater bentonite mud

Composition of the base fluid :

- seawater
- bentonite 30 g/l
- 5 - viscosifier (xanthan) 2 g/l
- filtrate reducer (Aquapac-LV) 1 g/l
- dispersant 3 g/l
- barite, such that the density SG = 1.2 kg/l.

The dispersant used is polyacrylate FP30S marketed by the COATEX company
10 (France).

The pH value of the formulation is adjusted to soda NaOH, so that pH = 9 or pH =
12.

This test gives the results of the lubricating power of the high-pH fluid according to
the concentration of lubricant NTL added.

Lubricant NTL	Torque reading			
	pH 9		pH 12	
%	lbs.in	N.m	lbs.in	N.m
0	36	4.07	36	4.07
0.5	34	3.84	32	3.62
1	31	3.5	21	2.37
2	31	3.5	18	2.04
3	25	2.8	18	2.04
4	21	2.37	18	2.04
5	19	2.15	16	1.81

15 These results show the very good lubricating performances of NTL, notably at a
high pH value.

Example 7 : Cesium formate mud

Composition of the base fluid :

- seawater
- viscosifier (xanthan) 2 g/l
- 5 - filtrate reducer 2 g/l
- filling clay 10 g/l
- KCl 50 g/l
- CsCOOH, H₂O (hydrated cesium formate) :
300 g/l, so that the density SG = 1.2 kg/l.

10 The pH value of the formulation is adjusted to soda NaOH, so that pH = 9 or pH = 12.

This test shows the lubrication results according to the concentration of lubricant NTL added.

Lubricant NTL	Torque reading			
	pH 9		pH 12	
%	lbs.in	N.m	lbs.in	N.m
0	36	4.07	40	4.52
0.5	16	1.81	18	2.04
1	4	0.45	6	0.68
2	2	0.23	2	0.23
3	2	0.23	2	0.23

15 These measurements show the very good lubricating performances of NTL in this type of very high-pH fluid.

CLAIMS

1) A water-base well fluid, characterized in that it comprises a lubricating compound containing at least one non-ionic amphiphilic compound obtained by reaction of at least one vegetable oil on at least one aminoalcohol.

5 2) A fluid as claimed in claim 1, characterized in that said vegetable oil is selected from the group consisting of linseed, safflower, grapeseed, wood, sunflower oil, or mixtures thereof.

3) A fluid as claimed in any one of claims 1 and 2, characterized in that said vegetable oil is polymerized and has a viscosity ranging between 5 and 60 Pa.s at 20°C.

10 4) A fluid as claimed in any one of claims 1 to 3, characterized in that said aminoalcohol is diethanolamine.

5) A fluid as claimed in any one of claims 1 to 4, characterized in that the lubricating compound is conditioned in form of a mixture comprising at least one solvent.

15 6) A fluid as claimed in claim 5, characterized in that said solvent is a vegetable oil derivative.

7) A fluid as claimed in any one of claims 5 and 6, characterized in that said mixture contains between 0 and 80 % by mass of solvent and preferably between 20 and 40 %.

8) A fluid as claimed in any one of the previous claims, characterized in that it comprises a concentration of 0.1 to 5 % by weight of said lubricating compound.

9) A fluid as claimed in claim 8, characterized in that said concentration ranges between 0.5 and 2 % by weight.

5 10) A fluid as claimed in any one of the previous claims, characterized in that its pH value is above 9, and preferably above 10.

11) A process for controlling the lubricating power of a water-base well fluid, characterized in that a lubricating compound as claimed in any one of claims 1 to 9 is added to said fluid.

10 12) Application of the process as claimed in claim 11 to well fluids with a pH value above 9 and preferably above 10.

JC01 Rec'd PCT/PTO 12 DEC 2000

**WELL FLUID COMPRISING A LUBRICATING COMPOSITION - PROCESS
FOR CONTROLLING THE LUBRICATION OF A WELL FLUID -
APPLICATION TO HIGH-PH FLUIDS**

- The present invention relates to a well fluid comprising a lubricating compound containing at least one non-ionic amphiphilic compound obtained by reaction of at least one vegetable oil, or a fatty acid, as it is or polymerized, on at least one aminoalcohol.
- In a variant, the compound can be mixed with a solvent.
- The invention also relates to a process for controlling the lubricating power of a water-base fluid.
- Application of the process to a high-pH well fluid.

4333/1111

DECLARATION AND POWER OF ATTORNEY FILED WITH U.S. DESIGNATED OFFICE UNDER 35 U.S.C. 371(c) (4)

As a below named inventor, I hereby declare that :

My residence, post office address and citizenship are as stated below next to my name, I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled :

WELL FLUID COMPRISING A LUBRICATING COMPOSITION – PROCESS FOR CONTROLLING THE LUBRICATION OF A WELL FLUID – APPLICATION TO HIGH-PH FLUIDS

the specification of which was filed as PCT International No. PCT/FR99/01367_____

filed June 09, 1999_____And was amended on_____

(if applicable)

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations, § 1.56(a).

I hereby claim foreign priority benefits under Title 35, United States Code, § 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed :

Prior Foreign Application (s)

Priority Claimed

<u>98/07.969</u>	<u>FRANCE</u>	<u>12/06/1998</u>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No
<u> </u>	<u> </u>	<u> </u>	<input type="checkbox"/>	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No
<u> </u>	<u> </u>	<u> </u>	<input type="checkbox"/>	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No
<u> </u>	<u> </u>	<u> </u>	<input type="checkbox"/>	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No
<u> </u>	<u> </u>	<u> </u>	<input type="checkbox"/>	<input type="checkbox"/>
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No

I hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application :

<u> </u>	<u> </u>	<u> </u>
(Application Serial No.)	(Filing Date)	(Day/Month/Year Filed)
<u> </u>	<u> </u>	<u> </u>
(Application Serial No.)	(Filing Date)	(Day/Month/Year Filed)
<u> </u>	<u> </u>	<u> </u>
(Application Serial No.)	(Filing Date)	(Day/Month/Year Filed)

11
I hereby appoint as principal attorneys; Donald R. Antonelli, Reg. No. 20,296; David T. Terry, Reg. No. 20,178; Melvin Kraus, Reg. No. 22,466; Stanley A. Wal, Reg. No. 26,432; William I. Solomon, Reg. No. 28,565; Gregory E. Montone, Reg. No. 28,141; Ronald J. Shore, Reg. No. 28,577; Donald E. Stout, Reg. No. 26,422; Alan E. Schiavelli, Reg. No. 32,087; James N. Dresser, Reg. No. 22,973 and Carl I. Brundidge, Reg. No. 29,621 to prosecute and transact all business connected with this application and any related United States application and international applications. Please direct all communications to the following address :

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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further, that these statements were made with the knowledge that willful false statements and the like so make are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United State Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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Application Number

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December 12, 2000

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Examiner Name

Attorney Docket Number

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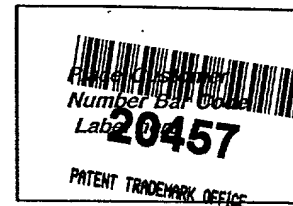
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